







Date: Wednesday, 2/8/2006 11:37:01 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 SKIDTUBE "I" BEAM
Job Number	: 25740		
Estimate Number	: 10346		
P.O. Number	: N/A	Part Number	: D2596
This Issue	: 2/8/2006 S.O. No. : N/A	Drawing Number	: D2596 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LANDING GEAR	Drawing Revision	: C
Previous Run	: 24970	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 2/15/2006 Qty: 20 Um: Each
Checked & Approved By	: <u>U</u>		
Comment	: Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost: D M		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description:	
1.0	D25003100	Ext'n - "I" Beam Web 4"	
			
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s). Extrusion "I" Beam Web 4" Pick: Qty Part Number Description Batch 1 D2500-3-100 Extrusion 1321570 Pm: 06-02-09 (20)</p>			
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1	
			
<p>Comment: LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" Pm: 06-02-14 (20) 2- Use Jig DT8093 to drill pilot holes #30 IT 06-02-14 (20) 3- Open to 0.625" diameter using a uni-bit IT 06-02-14 (20) 4- Deburr IT 06-02-14 (20)</p>			
3.0	HAND FINISHING 1	HAND FINISHING RESOURCE #1	
			
<p>Comment: HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1 IT 06-02-17 (20)</p>			
4.0	QC5	INSPECT WORK TO CURRENT STEP	
			
<p>Comment: INSPECT WORK TO CURRENT STEP BF 06-02-22 (20)</p>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: LG Pm: 06-02-22 (20)</p>			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: PAR #: Fault Category: NCR: Yes ☐ No ☒ DQA: 17 Date: 06/02/23
 QA: N/C Closed: Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/8/2006 11:37:01 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 25740

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP 06/02/23

Job Completion



U 06-02-23

